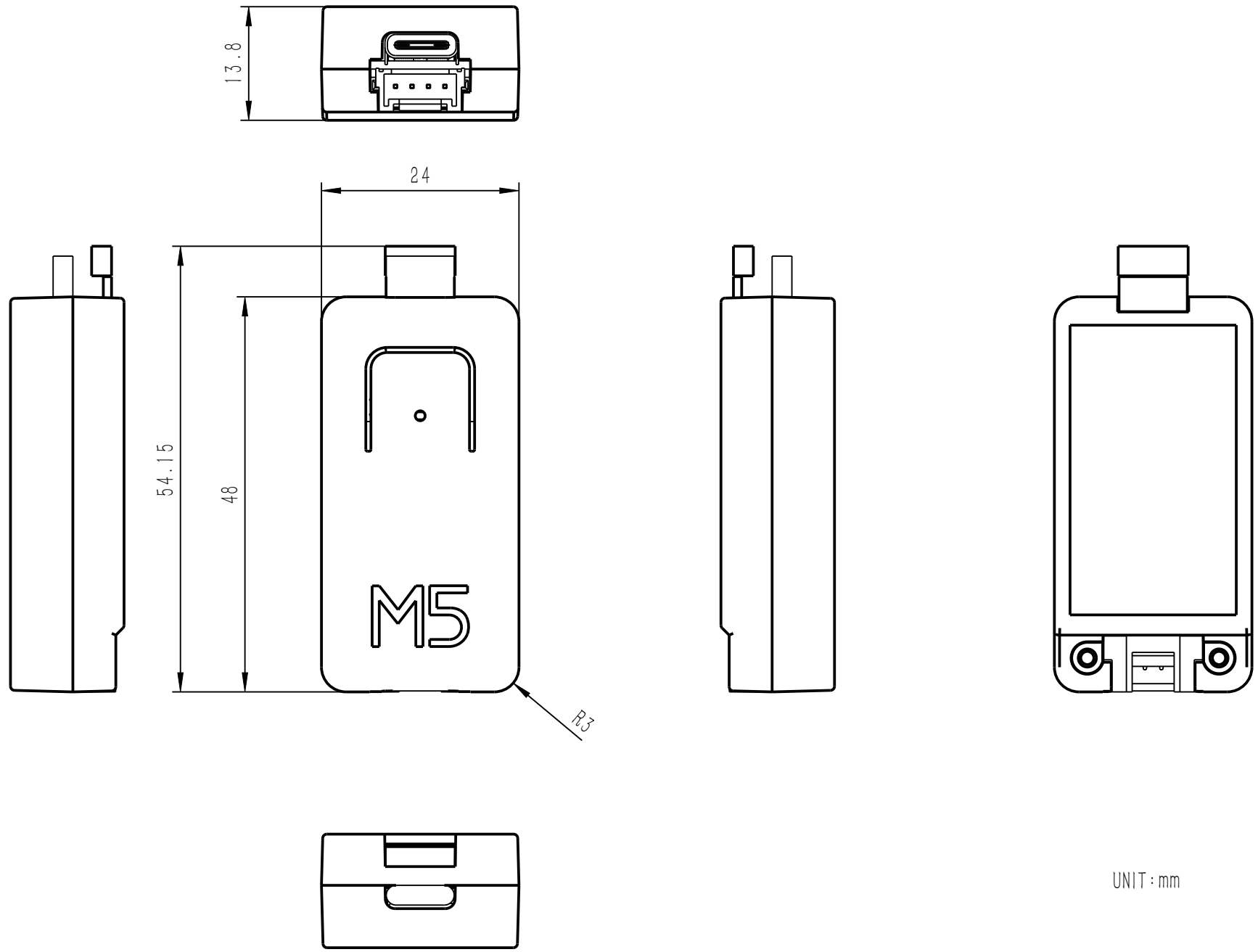

UNIT : mm